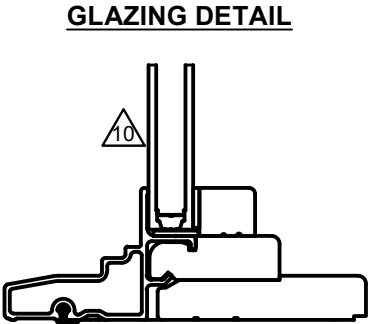
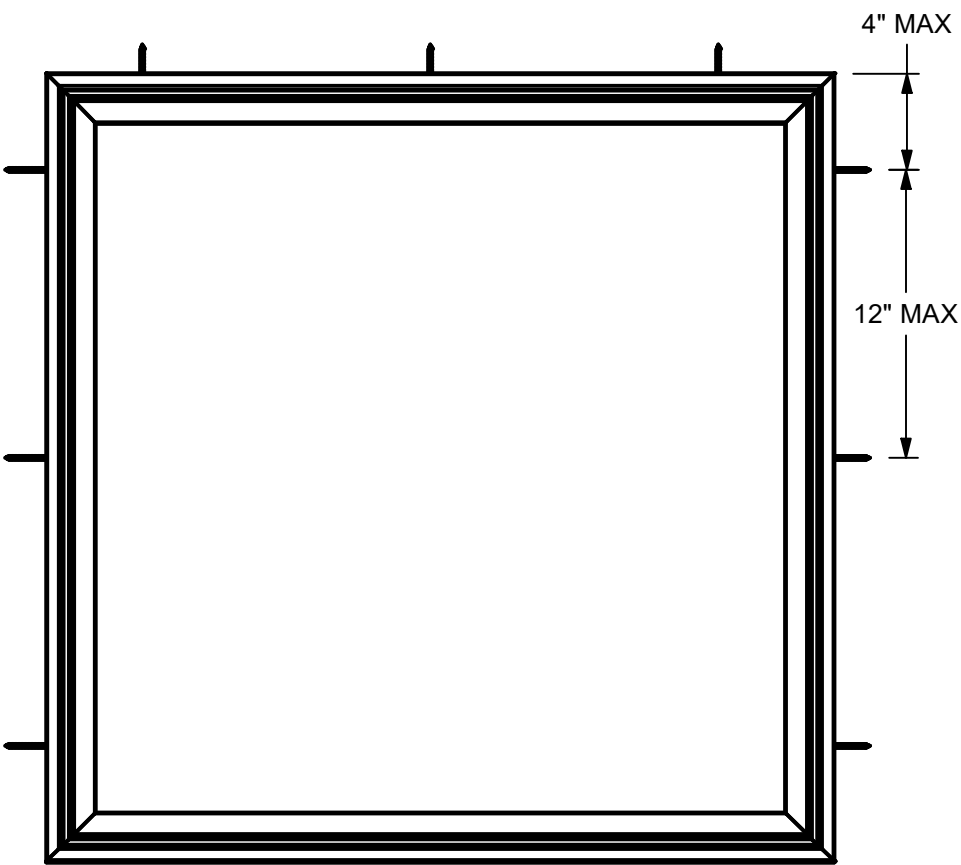
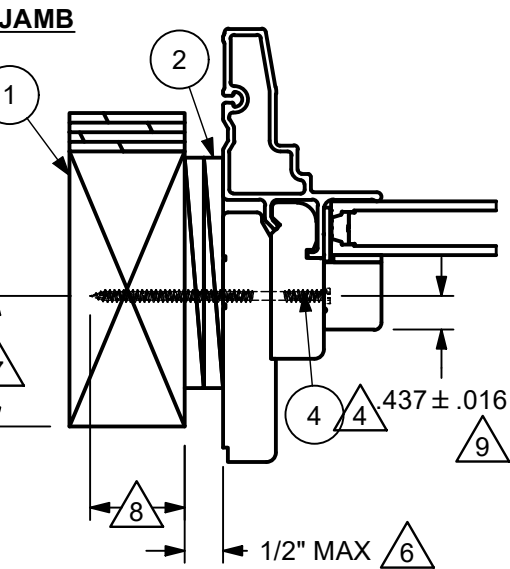
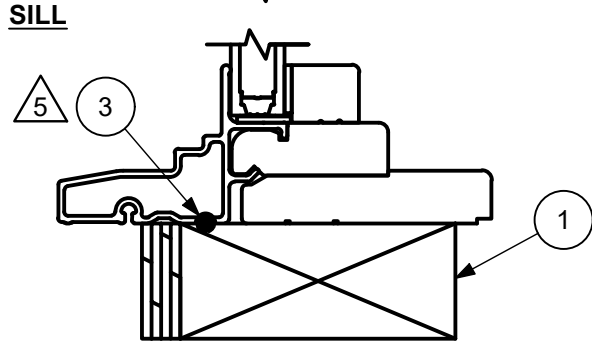
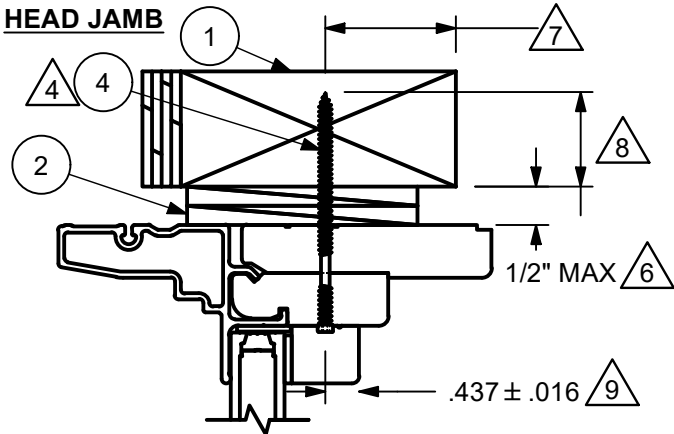




THROUGH JAMB INSTALLATION

- SECURE UNIT TO FRAMING AT EACH PRE-DRILLED HOLE LOCATION WITH A #8 X 3" SCREW
- PLACE ONE NON-CONTINUOUS 5/16" DIAMETER BEAD OF ASTM C920 GRADE NS CLASS 25 SEALANT TO BOTTOM OF SILL/FRAMING
- NAILING FIN IN ADDITION TO JAMB SCREWS IS OPTIONAL AND NOT REQUIRED

NOTES:

1. FOR GENERAL SPECIFICATIONS, REFER TO DOC 00003952
2. THIS PRINT IS FOR STRUCTURAL PERFORMANCE ONLY. FOR FLASHING AND SEALING INSTRUCTIONS, REFER TO THE INSTALLATION INSTRUCTIONS.
3. SHIMS:
 - PLACE SHIMS WITHIN 4"-6" OF EACH CORNER AND AT EACH THROUGH JAMB LOCATION.
- △ 4. IF CHEMICALLY TREATED LUMBER IS USED FOR FRAMING MATERIAL FASTENERS MUST BE A MINIMUM OF .090 OZ/FT^2 ZINC HOT DIPPED GALVANIZED STEEL TYPE 304 OR 316
- △ 5. PLACE ONE CONTINUOUS 5/16" BEAD OF ASTM C920 GRADE NS, CLASS 25 SEALANT TO THE BOTTOM OF SILL/FRAMING
- △ 6. MAX OF 1/2" GAP AT POINTS OF ATTACHMENT
- △ 7. MINIMUM FASTENER DISTANCE FROM EDGE 1-1/2"
- △ 8. MINIMUM EMBEDMENT OF 1-3/16"
- △ 9. PREDRILL 1/4" DIAMETER HOLE THROUGH STOP WITH FLEXIBLE DRILL EXTENSION
- △ 10. GLASS COMPLIES WITH ASTM E1300

Unit	Max Frame Size	DP Rating
ELD	84 x 84	+55/-55

ITEM	DWG NO	DESCRIPTION
4	00087407	#8 X 3-1/8" TRIM HEAD, RT SCREW
3	NA	ASTM C920 GRADE NS, CLASS 25 SEALANT
2	NA	STANDARD SHIM
1	NA	FRAMING MATERIAL

PARTS LIST

MARVIN  RESEARCH & DEVELOPMENT				
COLLECTION: ELEVATE				
DWG TYPE: INSTALLATION DESCRIPTION: INSTALLATION METHODS/ELEVATIONS, THROUGH JAMB, ELDG, DH/DR FRAME TYPE				
CHK:	SIZE: B	CLASS: ASSY	DWG NO: 00111511	
APP:	SCALE: 1:2.5	DATE: 2/8/2018	DWG BY: BIEGLER, GAVIN	SHEET: 1 OF 2

CATEGORY: DIRECT GLAZE		UNIT TYPE: ELD			
2	ADDED THROUGH JAMB NOTES, GLAZING DETAIL, AND MAX FRAME SIZE TABLE	27575	08/09/23	JH	
1.0	UPDATED TAXONOMY OF BRANDS ADDED NOTE 10 UPDATED NOTE 5; .437" DIMENSION WAS .312" AND CHANGED DUE TO NEW BEAD	24307	12/10/20	TDG	
REV	DESCRIPTION / REQUESTOR	ECN NO	DATE	REV BY	